



Umer Farooq Ansari

Nationality: Pakistani **Date of birth:** 21/02/1994 **Gender:** Male

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ABOUT ME

I am reliable, honest, trustworthy and enthusiastic Quality Control Supervisor whose keen focus is to make a positive impact through his selfless and devoted contributions to the job as I have excellent level of work experience in chosen field of Welding Inspection and Quality Control. I can really under pressure, be it on my own or in a team environment. In addition, I am fluent in the common language (**English**) which adds to my ability of interacting effectively with diverse workforce.

WORK EXPERIENCE

Quality Control Inspector (Fabrication and Welding)

Scientific and Engineering Services Dte. Islamabad. [25/06/2014 – Current]

City: Islamabad

Country: Pakistan

I have been working as a Quality Control Supervisor in highly reputed public sector scientific and engineering firm whose main focus is to produce quality mechanical products like Pressure Vessels, Heat Exchangers, Storage Tanks and other delicate mechanical equipment. My expertise lies in the inspection of Welding and mechanical production cycle.

ACTIVITIES & JOB RESPONSIBILITY

1. Having good experience in GMAW.SMAW, FCAW, GTAW, and SAW Inspections.
2. Monitoring and Inspection of Pipeline welding & Filed joint coating
3. Responsible in performing daily inspection and reporting as per approved inspection test plan.
4. Witnessing the procedure qualification test (KIT) as per pWPS.
5. Witnessing the welder qualification test (WQT) as per approved WPS.
6. Conducting and witness destructive tests like Bend Tests, Tensile, Hardness, impact tests, additional test requirements as per code and spec.
7. Inspections of Fit-up, cutting, misalignment, groove angle, root face, root opening, tack weld and preheat temperature, inter pass temperature, travel speed, line and joint number, joint surface cleanliness.
8. Visual and Dimensioning inspection of weld profile surface, weld defects, alignment, dimensioning arc strike, surface porosity, inter pass and post weld cleaning, and dimensional tolerance.
9. Witnessing NDE inspection (MT, LPT, UT, and PWHT) as per Standards and Test plan.
10. Radiographic film interpretation and evaluation.
11. Witnessing the repair removal and Repair welding.
12. Incoming material inspection with regards to the actual traceability against manufacturer's certificate.
13. Inspect pipe joints and support assemblies as per standards including marking, fit-up, weld visual, final dimensional inspection as per approved drawings.
14. Verify and control the fabrication activities as per the contract specification /codes and approved drawings.
15. Conducting field testing for paint application like Peel test, Impact test, DFT, Adhesion test.
16. Verify that all applicable equipment are calibrated and have valid certification.
17. Witnessing Hydro test for Spools, Pipelines and Risers and complete Pipeline Systems.
18. Notify the non-conformance identified during site inspection and recommended corrective measures to site supervisor through QC Manager/ Engineer
19. Coordinating with project engineers and supervisors for fabrication, installation and final documents submissions.

EDUCATION AND TRAINING

Secondary School Certificate

Board of Intermediate and Secondary Education, Rawalpindi, Pakistan [09/09/2009 – 12/09/2010]

Address: Near Attock Oil Refinery, Morgah Road, Rawalpindi Punjab, Pakistan, 46602 Rawalpindi (Pakistan)

Website: <https://biserawalpindi.edu.pk/>

Diploma of Associate Engineer

Punjab Board of Technical Education, Lahore [13/11/2010 – 17/11/2013]

Address: 21-A Kashmir Block, Allama Iqbal Town Lahore, Punjab, Pakistan, 54570 Lahore (Pakistan)

Website: <https://www.pbte.edu.pk/default.aspx>

Bachelor in Technology (Mechanical)

Sarhad University, Peshawar [10/08/2017 – 13/10/2021]

Address: 1st Floor, Pak Pavilion Plot# 65-E, Fazl-e-Haq Road Blue Area, Islamabad, 44000 Islamabad (Pakistan)

Website: <https://www.suit.edu.pk/#/Home>

LANGUAGE SKILLS

Mother tongue(s): **Urdu**

Other language(s):

English

LISTENING C1 READING C1 WRITING C1

SPOKEN PRODUCTION B2 SPOKEN INTERACTION B2

Levels: A1 and A2: Basic user; B1 and B2: Independent user; C1 and C2: Proficient user

DIGITAL SKILLS

Microsoft Word / Zoom / Microsoft Excel / Microsoft Powerpoint